



Characterised control valve, 3-way, Internal thread

- For closed cold and warm water systems
- For modulating control of air-handling and heating systems on the water side
- Air bubble-tight (control path A AB)



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Type overview						
Туре	DN	Rp ["]	kvs [m³/h]	PN	Sv min.	
R3015-1-S1	15	1/2	1	40	50	
R3015-1P6-S1	15	1/2	1.6	40	50	
R3015-2P5-S1	15	1/2	2.5	40	50	
R3015-4-S1	15	1/2	4	40	100	
R3015-P4-S1	15	1/2	0.4	40	50	
R3015-P25-S1	15	1/2	0.25	40	50	
R3015-P63-S1	15	1/2	0.63	40	50	
R3020-4-S2	20	3/4	4	40	100	
R3020-6P3-S2	20	3/4	6.3	40	100	
R3025-6P3-S2	25	1	6.3	40	100	
R3025-10-S2	25	1	10	40	100	
R3032-16-S3	32	1 1/4	16	25	100	
R3040-16-S3	40	1 1/2	16	25	100	
R3040-25-S4	40	1 1/2	25	25	100	
R3050-25-S4	50	2	25	25	100	
R3050-40-S4	50	2	40	25	100	
R3050-58-S4	50	2	58	25	100	

Technical data

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Fluid	Cold and warm water, water with glycol up to max. 50% vol.					
Fluid temperature	-10120°C					
Fluid temperature note	At a fluid temperature of -102°C, a stem heating or a valve neck extension is recommended. The allowed fluid temperature can be limited, depending on the type of actuator. Limitations can be found in the respective data sheets of the actuators.					
Close-off pressure Δps	1400 kPa					
Differential pressure Δpmax	350 kPa					
Differential pressure note	200 kPa for low-noise operation					
Flow	Bypass B – AB: 70% of kvs value					
Flow characteristic	Control path A – AB: equal percentage (VDI/VDE 2178), optimised in the opening range; Bypass B – AB: Linear (VDI/VDE 2178)					
Leakage rate	Control path A – AB: air-bubble tight, leakage rate A (EN 12266-1); Bypass B – AB: Leakage class I (EN 1349 and EN 60534-4) 12% of the kvs value with respect to the largest value within the DN					
Angle of rotation	90°					



	Technical data sheet	R3xx-S					
Functional data	Angle of rotation note	Operating range control path A – AB 1590°, Bypass B – AB 1570°					
	Pipe connection	Internal thread according to ISO 7-1					
	Installation position	upright to horizontal (in relation to the stem)					
	Servicing	maintenance-free					
Materials Valve body		Nickel-plated brass body					
	Body finish nickel-plated						
Closing element		Stainless steel					
	Stem	Stainless steel					
	Stem seal	EPDM O-ring					
	Seat	PTFE, O-ring EPDM					

Safety notes



Characterizing disk

The valve has been designed for use in stationary heating, ventilation and air-conditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.

ETFE (DN 15, 20, 25, 32, 40, 50) stainless steel (DN 40, 50)

- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- When determining the flow rate characteristic of controlled devices, the recognised directives must be observed.

Product features

Mode of operation

The characterised control valve is adjusted by a rotary actuator. The actuator is controlled by a commercially available modulating or 3-point control system and moves the ball of the valve – the throttling device – to the position dictated by the positioning signal. Open the characterised control valve counterclockwise and close it clockwise.

Flow characteristic

Equal percentage flow control is ensured by the integrated characterising disc.

Accessories

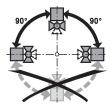
Electrical accessories	Description	Туре				
	Stem heater DN 1550 (20 W)	ZR24-2				
Mechanical accessories	Description	Туре				
	Valve neck extension for ball valve DN 1550	ZR-EXT-01				
	Pipe connector for ball valve DN 15 Rp 1/2	ZR2315				
	Pipe connector for ball valve DN 20 Rp 3/4	ZR2320				
	Pipe connector for ball valve DN 25 Rp 1	ZR2325				
	Pipe connector for ball valve DN 32 Rp 1 1/4	ZR2332				
	Pipe connector for ball valve DN 40 Rp 1 1/2	ZR2340				
	Pipe connector for ball valve DN 50 Rp 2	ZR2350				



Installation notes

Recommended installation positions

The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the stem pointing downwards.



Water quality requirements

The water quality requirements specified in VDI 2035 must be adhered to.

Belimo valves are regulating devices. For the valves to function correctly in the long term, they must be kept free from particle debris (e.g. welding beads during installation work). The installation of a suitable strainer is recommended.

Servicing

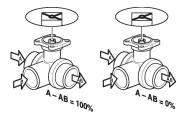
Ball valves and rotary actuators are maintenance-free.

Before any service work on the final controlling device is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow all components to cool down first if necessary and always reduce the system pressure to ambient pressure level).

The system must not be returned to service until the ball valve and the rotary actuator have been correctly reassembled in accordance with the instructions and the pipeline has been refilled by professionally trained personnel.

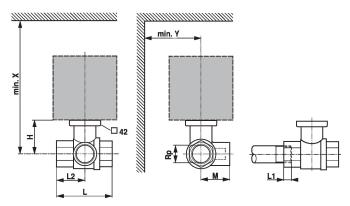
Flow direction

The direction of flow, specified by an arrow on the housing, is to be complied with, since otherwise the ball valve could become damaged. Please ensure that the ball is in the correct position (marking on the spindle).



Dimensions

Dimensional drawings



L1: Maximum screwing depth.

X/Y: Minimum distance with respect to the valve centre.

The actuator dimensions can be found on the respective actuator data sheet.



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Туре	DN	Rp ["]	L [mm]	L2 [mm]	L1 [mm]	M [mm]	H [mm]	X [mm]	Y [mm]	O kg \
R3015-P25-S1	15	1/2	67	36	13	36	35	230	90	0.28
R3015-P4-S1	15	1/2	67	36	13	36	35	230	90	0.28
R3015-P63-S1	15	1/2	67	36	13	36	35	230	90	0.28
R3015-1-S1	15	1/2	67	36	13	36	35	230	90	0.28
R3015-1P6-S1	15	1/2	67	36	13	36	35	230	90	0.28
R3015-2P5-S1	15	1/2	67	36	13	36	44	230	90	0.33
R3015-4-S1	15	1/2	67	36	13	36	44	230	90	0.33
R3020-4-S2	20	3/4	78	41	14	41.5	46	235	90	0.47
R3020-6P3-S2	20	3/4	78	41	14	41.5	46	235	90	0.47
R3025-6P3-S2	25	1	87	44	16	45	46	235	90	0.60
R3025-10-S2	25	1	87	44	16	45	46	235	90	0.61
R3032-16-S3	32	1 1/4	105	55	19	55.5	50.5	240	90	0.92
R3040-16-S3	40	1 1/2	111	56	19	56	50.5	240	90	1.2
R3040-25-S4	40	1 1/2	122	65	19	66.5	62	250	90	1.7
R3050-25-S4	50	2	125	65	22	68	56	245	90	1.8
R3050-40-S4	50	2	142	75	22	79	68	262	90	2.6

Technical data sheet

Further documentation

R3050-58-S4

• The complete product range for water applications

50

142

75

22

79

68

262

90

2.6

- Data sheets for actuators
- Installation instructions for actuators and/or ball valves
- General notes for project planning